



北京福田康明斯发动机有限公司

Beijing Foton Cummins Engine Co., Ltd

北京福田康明斯发动机有限公司于 2008 年 3 月 26 日正式成立，2009 年 6 月实现 ISF 批量投产，2014 年 2 季度实现 ISG 批量投产。坐落于北京昌平区沙河镇沙阳路 15-1 号，是全球领先的独立发动机制造商 - 康明斯公司与中国领先的商用车企业 - 北汽福田汽车股份有限公司以 50:50 比例合资组建、生产轻型和重型柴油发动机企业。项目总投资逾 49 亿元人民币，年产能可达 52 万台，产品包括康明斯 ISF/QSF（公路/非公路）系列 2.8L 和 3.8L、ISF 系列 4.5L 轻型以及 ISG 系列 11L、12L 重型柴油发动机。

福田康明斯是全球最先进的柴油发动机生产基地之一，主要贸易国家是美国、俄罗斯、英国、巴西、韩国等。今年公司的主营业务收入 63 亿元，产品销售产值 66 亿，实现利润 7.7 亿，利税总额 9.3 亿元。

北京福田康明斯 ISF 和 ISG 工厂拥有按照世界领先的技术标准和质量控制标准设计的发动机制造系统。车间生产线包括缸体和缸盖机加线、装配线、试验线、喷漆线和附装线。设备自动化程度高，预防性防错技术应用广泛。工厂运营严格遵循康明斯运营系统（COS）。福田康明斯已通过 TS16949、ISO14000 以及 OHSAS18001 认证。

Beijing Foton Cummins Engine Co., Ltd Officially founded on Mar 26, 2008. BFCEC has achieved ISF volume production in June of 2009 and ISG volume production in 2Q 2014. It is located in the 15-1 Shayang Road, Sha He town in Changping District, which is a 50:50 Joint Venture between Foton – the leading commercial vehicle manufacturer in China, and Cummins – a global power leader, established to produce light-duty and heavy-duty diesel engines. The total investment is over RMB 4.9 Billion with annual design capacity of 520,000 units. BFCEC is among the world-class production bases of diesel engines producing Cummins ISF/QSF series (on/off-highway) in 2.8L and 3.8L, ISF series in 4.5L displacements and ISG series in 11L and 12L displacements.

BFCEC's major trading nations are the United States, Russia, Britain, Brazil, South Korea, etc. In 2015, we achieve Revenue RMB 6.3 Billion, finish sales value RMB 6.6 Billion, get profit before taxation RMB 770 Million, and implement profit and tax RMB 930 Million.

Both ISF and ISG plants of BFCEC have installed world-class and state of the art engine manufacturing systems in terms of manufacturing technology and quality control standard, including block and head machining, assembly, test, paint and final upfit. The systems are highly automated with extensive use of preventive failsafing techniques. The Cummins Operating System (COS) has been introduced for plant operation. BFCEC is a certified engine manufacturer of TS16949, ISO14000 and OHSAS18001.

2015 年获得专利举例如下：

- 发明专利证书-用于箱体或客体类零件的基准偏差补偿式加工方法和系统
- 外观设计专利证书-发动机
- 实用新型专利证书-发动机的进气管和发动机
- 实用新型专利证书-一种用于轴瓦的检具
- 实用新型专利证书-发动机支撑腿和发动机装配结构

Patents has got in 2015, list some as follows:

- Invention patent certificate - used for box or object parts datum drift compensating processing method and system
- Appearance design patent certificate – engine
- Utility model patent certificate - the inlet pipe of engine and engine
- Utility model patent certificate - a fixture for bearing bush
- Utility model patent certificate - engine support legs and engine assembly structure

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